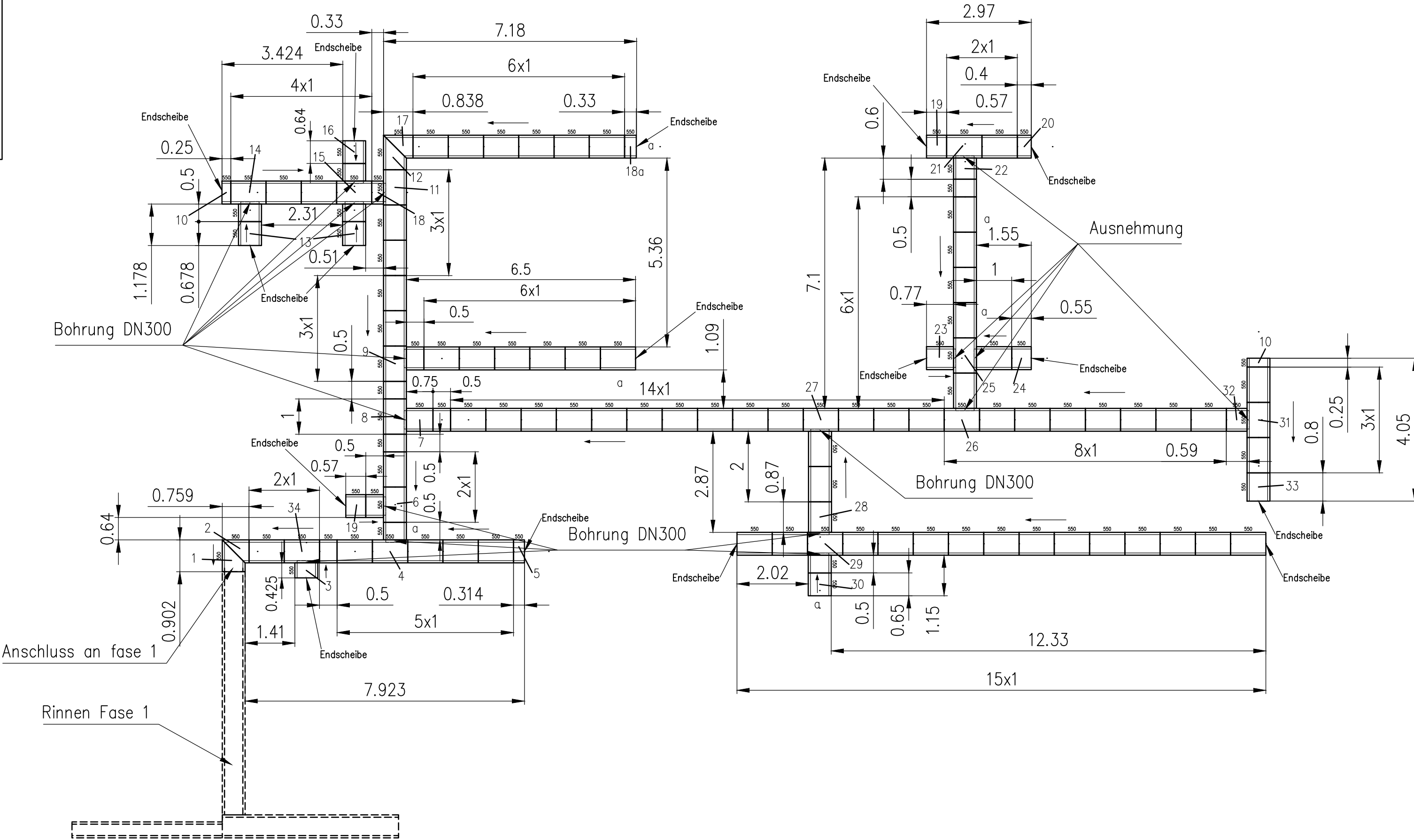


Detail 3-5
Detail 10-18
Detail 18a-0.5 m
Detail 20-0.5 m
Detail 10-0.5 m



Technical drawing of a rectangular object with dimensions in mm. The overall width is 1000 mm. The top section has a width of 512 mm and a height of 460 mm. The bottom section has a width of 750 mm and a height of 253 mm. The total height is 713 mm. A note "AS entfernen" points to the bottom section. The bottom section has a width of 251 mm and a height of 550 mm. The overall width of the bottom section is 550 mm.

Technical drawing of a stepped shaft. The shaft has a total length of 70 units. It features a central section with a diameter of 637 units and a length of 425 units. The shaft is supported by two bearings, each with a width of 650 units. The distance between the centers of the bearings is 637 units. The shaft is shown in a side view with a dashed line indicating the hidden part of the shaft.

Technical drawing of a rectangular block. The top view shows a rectangle with a width of 314 and a height of 650. The side view shows a rectangle with a width of 70 and a height of 637. The drawing is oriented vertically on the page.

Technical drawing of a rectangular plate. The main view shows a plate with a width of 550 and a height of 750. A detail view on the right shows a section of the plate with a radius of R50. The detail view dimensions are: 162 (distance from the left edge to the start of the detail), 284 (height of the detail), 512 (height of the detail), 1000 (total height), 253 (width of the detail), and 460 (total width). The text 'AS entfernen' is written above the detail view, indicating that the AS (Aluminum Surface) should be removed.

Technical drawing of a stepped block. The top view shows a rectangular block with a width of 754 and a depth of 650. The front view shows a block with a total height of 70, divided into a top section of 500 and a bottom section of 637. The bottom section has a width of 254. The top view also shows a width of 754.

Technical drawing of the front view of a rectangular component. The overall width is 460 and the overall height is 1000. A central rectangular feature has a width of 253 and a height of 512. Below this feature, there is a dimension of 388 from the bottom edge to the base of the central feature. A fillet with a radius of R50 is indicated at the bottom center. To the right, a dimension of 272 is shown from the bottom edge to the bottom of the central feature. A note 'AS entferne' with an arrow points to a small rectangular feature on the right side. A dimension of 550 is shown for the height of this feature.

Technical drawing of a stepped shaft. The drawing shows a shaft with a diameter of 650 mm and a length of 250 mm. A step is shown with a diameter of 70 mm and a length of 637 mm. The drawing is a side view with a dashed line indicating the end view.

Technical drawing of a mechanical part. The drawing shows a side view of a component with a total width of 460 and a total height of 1000. A vertical dimension of 390 is shown on the right side. A horizontal dimension of 253 is shown at the bottom. A vertical dimension of 512 is shown on the right side. A horizontal dimension of 271 is shown on the left side. A vertical dimension of 550 is shown on the left side. A note "AS entfernen" points to a specific feature. A radius of R50 is indicated at the top right corner.

Technical drawing of a mechanical part. The drawing shows a side view of a component with a 45-degree angle. The dimensions are as follows:

- Overall height: 980
- Height of the upper section: 330
- Width of the upper section: 650
- Height of the lower section: 473
- Overall width: 974
- Width of the lower section: 637
- Width of the base: 500
- Width of the base: 70
- Width of the base: 336

Technical drawing of a stepped block. The top view shows a rectangular block with a width of 650 and a depth of 678. The front view shows a block with a total height of 678, a top section of height 500, and a bottom section of height 70. The bottom section has a width of 637. The total width of the block is 678.

Technical drawing of the front view of a rectangular component. The drawing shows a main rectangular body with a smaller rectangular feature on the right side. Dimensions are indicated with arrows and numbers: 1000 (total width), 512 (width of the right feature), 287 (width of the main body), 168 (width of the main body), 750 (width of the main body), 550 (width of the main body), 253 (height of the right feature), 460 (height of the main body), and R50 (radius of the right feature). A label 'AS entfernen' points to the right feature.

Technical drawing of a three-part door assembly. The drawing shows three door panels stacked vertically. The top panel is labeled '1000' for its height and '244' for its width. The middle panel is labeled '460' for its height and '253' for its width. The bottom panel is labeled '460' for its height and '253' for its width. The total height of the assembly is '1000'. The total width is '244'. The drawing also shows the internal structure of the panels, including the 'R50' radius and the '125' and '750' dimensions for the internal components. The text 'AS entfernen' is written on the left side, indicating that the AS (Automatic Stop) should be removed.

Technical drawing of a stepped shaft with the following dimensions in mm:

- Total length: 500
- Step 1 (left): diameter 64.3, length 63.7
- Step 2 (middle): diameter 65.0, length 143
- Step 3 (right): diameter 70.0, length 143

Technical drawing of a rectangular plate. The top view shows a rectangle with a width of 330 and a height of 650. The side view shows a rectangle with a width of 330 and a height of 637. A dimension of 70 is indicated for the side view.

Technical drawing of a rectangular block. The top view shows a width of 330 and a height of 650. The side view shows a width of 330 and a height of 637. A dimension of 70 is indicated for the bottom edge of the side view.

Technical drawing of a mechanical part showing front and side views with dimensions.

Front View (Top):

- Overall width: 572
- Overall height: 650
- Internal horizontal feature: 72
- Internal vertical feature: 70

Side View (Bottom):

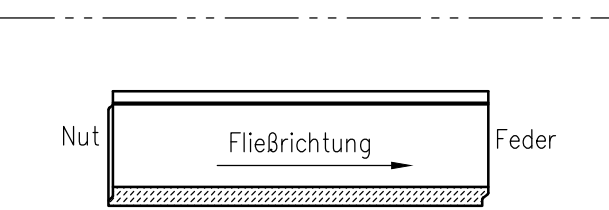
- Overall width: 500
- Overall height: 637
- Internal horizontal feature: 72
- Internal vertical feature: 70

Technical drawing of a stepped shaft. The drawing shows a shaft with a total length of 650 and a total diameter of 400. The shaft has a step with a diameter of 400 and a length of 637. The remaining length of the shaft is 70. The drawing is a side view showing the profile of the shaft.

Technical drawing of the AS 1000 door assembly. The top view shows a rectangular door with a width of 500. The side view shows a door with a total height of 1000 and a total width of 750. The door is divided into three horizontal sections: a top section with a height of 262, a middle section with a height of 512, and a bottom section with a height of 253. The bottom section has a width of 108. The top section has a radius of R50. The side view also shows a total height of 460 for the entire assembly.

Technical drawing of a stepped block. The top view shows a rectangular block with a width of 650 and a height of 600. A section line is drawn across the block, indicating a cut. The section line is labeled with the number 100. The dimensions 650 and 600 are indicated with arrows. The section line is drawn at a 45-degree angle, with a horizontal segment of 637 and a vertical segment of 500. The section line is labeled with the number 100.

Bitte beachten:
(*) = Länge des Paßstücks gemäß örtlichem Aufmaß



Bitte beachten:
Die Verlegerichtung der Rinnen
erfolgt entgegen der Fließrichtung.

Technical drawing of a stepped shaft. The top view shows a diameter of 76.7 mm and a length of 65.0 mm. The side view shows a total length of 500 mm, with a step of 70 mm. The diameter of the larger section is 267 mm, and the diameter of the smaller section is 63.7 mm.

[illegible]

Technical drawing of a mechanical part with dimensions:

- Overall width: 650
- Overall height: 866
- Top flange width: 637
- Top flange height: 70
- Bottom flange width: 366
- Bottom flange height: 500

Technical drawing of a rectangular block. The top view shows a rectangle with a width of 550. The side view shows a block with a total height of 460, a base width of 1000, and a top width of 512. A label 'AS entfernen' points to a small rectangular feature on the top surface. Other dimensions include 253 for the height of the main body and 27 for the height of the top feature. A dimension of 38 is also indicated on the right side.

Fugen in den Maßen nicht berücksichtigt.

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Pos.	kor vor	Änder. Nr.	Änderung			Datum	Name gepr.	
Allgemeintoleranz DIN 7168 m	Maß	bis +0,1		-0,30	+0,30	+0,10	+0,40	+0,100
	Tol.	+0,01		+0,2	+0,3	+0,5	+0,8	
Werkstückkontanten n. DIN ISO 137 15			Oberflächenzeichen nach ISO 1302					
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